



Dart Aerospace Ltd.
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D5522-041
Job Sheet 174906



Part No: D5522-041

Job Qty: 3 ea

Part Name: Oil Drain Valve Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/23/18

Job Tracking No:

Due Date: 4/13/18

Created By: Linda Lacelle

Type: Stock

Description:

Note: D5522 REV.C IPP rev:A RQ 17.04.12 Verified by: DD IPP REV:B 17.05.12 AS PER DWG REV.A DD
VERF:JFS IPP REV:C 17.09.19 AS PER DWG REV.C DD VERF:JFS IPP REV:D 17.11.17 MODIFY
PROCESS AND BOM AS PER INTUITIVE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	3 Ea	4/12/18	4/12/18	0.00	0.00	Start Up Small Fab-4		
140	Small Fab	3 pcs	4/13/18	4/13/18	0.00	3.56	Small Fab-4		
150	QC	3 pcs	4/13/18	4/13/18	0.00	0.00	QC5		
160	Packaging	3 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-2		
170	QC21-SA	3 Ea	4/13/18	4/13/18	0.00	0.00	QC21		

Part Op 140 - ***BEFORE ASSEMBLY VERIFY IF THE PART IS CLEAN INSIDE*** Assemble D5522-041 as per Dwg D5522, Descriptions: note 8-9-10,11,12.*** 1- INSTALL D5527-1 AS PER DWG WITH PERMATEX THREAD SEALANT. TORQUE AS PER DWG NOTE 8. BATCH: M137935 VERIFY TORQUE BY: *****BEFORE INSTALLING AN814-4J PLUG AND D5530-1 FITTING REMOVE ORINGS (SCRAP THEM) AND REPLACE THEM WITH M83248/1-012 PACKING***** 2- INSTALL AN814-4J PLUG, D5370-1 AND D5530-1 FITTING AS PER DWG WITH OIL LUB 2380. TORQUE AS PER DWG NOTE 9. 2380 BATCH: M138032 VERIFY TORQUE BY: 3- LOCKWIRE AS PER DWG, SEE NOTE 10. 4- ATTACH VALVE CAP WITH LANDYARD AS PER DWG NOTE 11. (PICK CBL460 AND CBL1240)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN814-4JL	Plug	3 Ea (1 ea)	90-Start up Operation	50511042x
CBL-1240	Cable	3 ft (1 ea)	90-Start up Operation	5037713
CBL-460	Loop Sleeve	12 Ea (4 ea)	90-Start up Operation	5047302
D5522-1	Oil Drain Valve Mount	3 Ea (1 ea)	90-Start up Operation	5041299
D5527-1	Oil Drain Valve	6 Ea (2 ea)	90-Start up Operation	5051032
D5530-1	37° Flared Tube Fitting	3 Ea (1 ea)	90-Start up Operation	F163656
D5532-041	Valve Cap Assembly	6 Ea (2 ea)	90-Start up Operation	F163964 - 5051108
M83248/1-012	Packing	6 Ea (2 ea)	90-Start up Operation	5051102
AS3208-06	Packing	3 Ea (1 ea)	90-Start up Operation	5051097
D5370-1	Fitting	3 Ea (1 ea)	90-Start up Operation	F166543

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN814-4JL	3	17	0
	AS3208-06	3	100	0
	CBL-1240	3	435	0
	CBL-460	12	363	0
	D5370-1	3	32	0
	D5522-1	3	10	0
	D5527-1	6	12	0
	D5530-1	3	16	0
	D5532-041	6	17	0
	M83248/1-012	6	96	0
Part Specifications				
Specifications could not be found.				



Container No: S056685



Part: D5522-041

Job No: 174906

Serial No/Batch: S056685

Revision: C

Inspector:

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Date: 03/29/18